

Ownership

Glencore manages operations at Clermont Open Cut on behalf of a joint venture between Glencore and Sumitomo Corporation (37.1% each), Mitsubishi Development Pty Ltd (7.2%), J-Power Australia Pty Ltd (15%) and J.C.D. Australia Pty Ltd (3.5%).

Clermont Open Cut Operation

Clermont Open Cut is a truck and shovel operation. The major seam mined is the Wolfgang seam, typically between 35-40 metres.

After processing at Clermont Open Cut, coal is transported 13kms by an overland conveyor to the train load out facility. The coal is exported primarily to Japan through the Dalrymple Bay Coal Terminal.

Total JORC Reserves are approximately 100 million metric tonnes, giving the mine an expected life of approx. 8 years.

Clermont Open Cut is a large scale open-cut operation, located approximately 120 kilometres from the town of Emerald in Central Queensland.





Environmental Management

Clermont Open Cut mine has a comprehensive Environmental Management System (EMS) in place. The EMS provides a framework for dealing with environmental management issues at the mine, in a systematic way. It brings together all aspects of environmental management on the mine site.

The EMS covers the design, development, production, maintenance and rehabilitation of the operation and its infrastructure. The principal objectives of the EMS are to ensure that the company adopts a continuous improvement approach to environmental management issues at the site and wherever practical and economic, implement best practice environmental management. The EMS also serves to ensure that activities at the operations are controlled, such that the company either prevents or minimises any environmental impacts associated with the operation.





Community

Clermont Open Cut contributes to the local community through a number of partnerships, including the Wangan & Jagalingou People, the Clermont Community Development Fund, the Clermont Aboriginal Community Development Fund and other community support groups.

Clermont Achievements

2009 Queensland Resources Council

· Best Company Initiative

2013 Australian Mining Prospect Awards

- · Highly Commended
- Coal Mine of the Year
- Finalist Australian Mine of the Year
- Finalist Minerals Processing of the Year
- Finalist Community Interaction

2015 Finalist

· Coal Mine of the Year

2015 Finalist

· Community Interaction

2015 Queensland Resources Council Resources Awards for Women

 Runner Up - Outstanding Queensland Tradeswoman/ operator/ technician section Melissa Brown, Team Leader - Haulage

2016 Finalist

· Coal Mine of the Year

2016 Finalist

 \cdot Community Interaction

2016 Highly Commended

· Mates in Mining Pilot

2017 Ranger Program 2018 Finalist

Mining industry award

Construction of the Clermont Open Cut mine and associated infrastructure started.

2014

Glencore began operational management of Clermont Open Cut mine from 1 June 2014 after the successful completion of a deal that saw Glencore and Sumitomo Corporation acquire Rio Tinto Australia's 50.1% shareholding in the mine.

2010

The first shipment of coal was delivered in April.