

# FAST FACTS

## Clermont Open Cut

Clermont is a truck and shovel operation, located approximately 120 kilometers from the town of Emerald in Central Queensland.

### Operation

The site's major seam, known as the Wolfgang seam, is typically mined between 280-300 metres.

After processing at Clermont, coal is transported 13 kilometres by an overland conveyor to the train load out facility.

From the facility, the coal is exported overseas (primarily to Japan) through the Dalrymple Bay Coal Terminal. The total JORC Reserves are approximately 40 million metric tonnes.



Map is indicative only.

### Our performance in 2023:



**50 hectares**  
of rehabilitated land



**10.9 million**  
tonnes of saleable coal



**670 people**  
employed across the site



**\$453 million**  
invested in goods  
and supplies

### Ownership

Glencore manages the operation on behalf of a joint venture between Glencore and Sumitomo Corporation (37.1325% each), J-Power Australia Pty Ltd (22.235%) and JCD Australia Pty Ltd (3.5%).



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out more about  
Clermont Open Cut

**Clermont Open Cut**

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## Operational timeline:

### 2007

Construction of the Clermont Open Cut mine and associated infrastructure began.

### 2010

The first shipment of coal was delivered in April.

### 2014

Glencore began operational management of Clermont in June.

### 2015

Clermont became a Finalist for *Coal Mine of the Year*.

Melissa Brown, Haulage Team Leader, achieved Runner Up *Outstanding QLD Tradeswoman/operator/technician*.

### 2016

Clermont became a Finalist for *Coal Mine of the Year*, and received a Highly Commended award for Mates in Mining initiative.

### 2018

GS Coal, an incorporated Joint Venture between Glencore (50%) and Sumitomo Corporation (50%) – acquired Mitsubishi Development Pty Ltd's 1.4% share.

Clermont became a Finalist for the *Mining Industry Award*.

### 2022

Legacy Gold mining lease, Cement Hill, was rehabilitated.

## Environmental management

Clermont mine has a comprehensive Environmental Management System (EMS) in place.

The EMS provides a framework for dealing with environmental management issues across all areas of the mine, in a systematic way. The EMS covers the design, development, production, maintenance and rehabilitation of the operation and its infrastructure.

Clermont also features a real time Environmental Monitoring Network which triggers operational changes, when required, to prevent or minimise any environmental impacts associated with the operation.

## Rehabilitation

Clermont progressively rehabilitates land that is no longer required for mining purposes.

As of December 2023, 730ha of mined land has been rehabilitated.

## Community investment

Clermont Open Cut is passionate about contributing to the local community in which they operate.

By proudly supporting local community projects and events, as well as investing in partnership programs such as the Clermont Community Development Fund, and the Clermont 4 Drs program, Clermont seeks to deliver positive and lasting social and economic benefits in the region.

