

# FAST FACTS

## Rolleston Open Cut

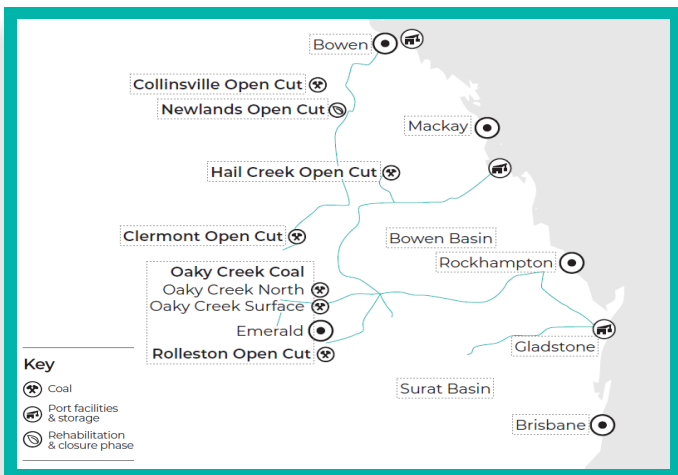
Rolleston Open Cut is located in the southern part of Queensland's Bowen Basin, 16 kilometres west of the town of Rolleston and 120 kilometres southeast of Emerald.

### Operation

Rolleston Open Cut is approved to produce up to 19 million tonnes of coal per annum.

The mining process is undertaken with two large electric walking draglines, three electric rope shovels, five hydraulic excavators and rear dump trucks, with tracked dozers and other ancillary equipment to support these machines.

After extraction all coal is transported via train to Gladstone, with exports shipped through both Port of Gladstone and Wiggins Island Coal Export Terminal (WICET).



Map is indicative only.

### Our performance in 2024:



**87 hectares**  
of rehabilitated land



**12.2 million**  
tonnes of saleable coal



**850 people**  
employed across the site



**\$1.4 billion**  
invested in goods  
and supplies

### Ownership

Rolleston Open Cut is a wholly owned subsidiary of Glencore Coal Assets Australia (GCAA).

GCAA is part of Glencore PLC, one of the world's largest global diversified natural resource and commodities trading companies.



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**ROLLESTON  
OPEN CUT**

GLENCORE

## Operational timeline:

### 2003

Xstrata acquired Mount Isa Mines (MIM) including the Rolleston Coal Project.

### 2004

Development of the Rolleston Coal Project commenced.

### 2005

Mining operations began.

### 2013

Xstrata plc merged with Glencore plc.

### 2016

Major approvals to extend the life of Rolleston Open Cut by 10 years to 2045.

Production of up to 19 million tonnes per annum was approved, providing continued employment for more than 600 operational workers at the mine.

100mt of coal mined and railed.

### 2018

Queensland Government Certification of 220ha of rehabilitation.

### 2019

Queensland Government Certification of a further 166ha of rehabilitation.

### 2022

Queensland Government Certification of a further 194ha of rehabilitation.

### 2024

Queensland Government Certification of a further 248ha of rehabilitation.

200mt of coal mined and railed

## Environmental management

Rolleston Open Cut mine has a comprehensive Environmental Management System (EMS) in place. The EMS provides a framework for dealing with environmental management issues across all areas of the mine, in a systematic way. The EMS covers the design, development, production, maintenance and rehabilitation of the operation and its infrastructure.

Rolleston is located adjacent to the Albinia National Park. As part of the mine's rehabilitation strategy, Rolleston Open Cut is undertaking an ecosystem restoration project which commits to the establishment of endangered native grassland communities.

## Rehabilitation

Rolleston Open Cut progressively rehabilitates land no longer required for mining purposes.

Approximately 56% of the site's rehabilitation of once mined land has now been certified by the Queensland Government.

## Community investment

Rolleston Open Cut is passionate about contributing to the local community in which they operate.

By proudly supporting local community events and activities, and projects such as Beazley Park, and the Rolleston Health Clinic (the first dedicated medical facility for the local community), ROC seeks to deliver positive and lasting social and economic benefits in the region.

In total, Rolleston Open Cut invests over \$70,000 across its local communities each year.

