

## Update from our Operations Manager, Jacob Hundertmark



I hope everyone has had an enjoyable Christmas! We have had another successful year of mining at our operation with some of the following notable achievements:

- We completed the project construction phase of the Mangoola Coal Continued Operations (MCCO) Project and brought mining equipment over 'Callatoota Pass' into the new mining area north of Wybong Road.
- Continued working with Muswellbrook Shire Council (MSC) regarding the Yarraman Road bridge and road portion upgrade - (Projects have also set up work area compound off Yarraman Rd). The MCCO Project team is aiming to mobilise construction crews early in 2024 on receipt of final MSC approval to commence.
- Achieved our mine rehabilitation target (88 hectares) and production targets for the year with ~10.1 million tonnes of run of mine coal mined in 2023.
- Celebrated the grand openings on infrastructure in our region, which Mangoola contributed towards through our Voluntary Planning Agreement with MSC. This includes the Donald Horne building in Muswellbrook, the new Animal Shelter in Muswellbrook and the new Denman and District Heritage Village in Denman.

*CHPP Personnel celebrating 13-years lost time injury free*

- Although we did experience some labour shortages in 2023, we rose to the challenge and were well supported by contracting companies while recruiting for available positions. We also promoted career opportunities locally through our HR and Maintenance Team's attendance at the Denman Motor Market event in April, Community Consultative Committee meeting/event at Wybong Hall and through newsletters (link to Glencore careers also within this newsletter).
- Our Coal Handling and Preparation Plant team celebrated 13-year lost time injury free. The safety of our mine personnel is a top priority at our mine and this is a wonderful achievement for our CHPP team.
- We continued to support our local community through Mangoola (and Glencore) Smarty Grants and in kind support. In 2023, we also established a Community Enhancement Program Working Group to oversee spend of the Community Enhancement Fund, which aims to offset social impacts to the local areas in which we operate (including Wybong, Castle Rock, Manobalai, and Mangoola).

I wish everyone a happy and prosperous 2024 and we look forward to another safe and successful year.



## Smarty Grants 2023 Wrap Up!

Mangoola invested \$85,000 in our local community in 2023. Areas of focus included education/training, enterprise development, health and other local need. Congratulations to all our recipients.

### Congratulations to our 2023 Smarty Grants Recipients!

- Upper Hunter Education Fund
- Upper Hunter Show
- Muswellbrook Chamber of Commerce and Industry (Great Cattle Dog Muster, Local Business Awards)
- Denman Chamber of Commerce (Motors and Market and Christmas Local Shopping/Market events).
- Denman/Sandy Hollow/Muswellbrook Public Schools
- Denman Children's Centre
- Sunnyfield Disability Services
- Sandy Hollow Progress Association (Quilting Workshops supporting/promoting hall use)
- Denman Men's Shed (drum sander)
- Denman and District Heritage Village (display cabinets)
- Wybong Public Hall Committee (defibrillator/cabinet, insurance, 100th celebration event)
- Wybong Rural Fire Brigade (smart TV/Satellite, Defibrillator/hard case for 2nd truck, water bottles)
- Mangoola Rural Fire Brigade (water bottles, sqwinchers)



Mangoola's Mining Supervisor, Karl Grosser, attends Mangoola supported event with bluey 'Jack'. This event was attended by an estimated 7000 people and injects funds into the local economy.

### Congratulations to our 2023 Smarty Grants Recipients!

<https://glencore.ws/mangoola2024>

We are seeking eligible project applications in the social need areas of:

- Community Health and wellbeing
- Education
- First Nations
- Environment
- Disaster resilience and emergency preparedness



Representatives from the Human Resources, Maintenance and Environment and Community Team attended the Mangoola supported Denman Motors and Market Event to promote career opportunities with us.



Sunnyfield Disability Services have been using Cricut machine for creative minds workshops with outstanding results!



Mangoola's Annemieke Grosser presenting well-deserved awards to the kids of Sandy Hollow Public School. Congratulations to all the students on their various achievements.



Our Mangoola vacation work experience students enjoying exploring the Denman Christmas Local Shopping and Market Event, proudly supported by Mangoola.

## The 2NM/PowerFM Food and Toy Appeal delivers to local families in need.

During December, our workforce rallied together to collect food and toys for the 2NM/PowerFM Food and Toy appeal. Glencore also contributed \$10,000 in support of the initiative. It has been a particularly tough year with the increased cost of living and this appeal, coordinated for the 23rd year

by De-anne Douglas (Blackroo Community Indigenous Corporation), helped almost 400 families across the Upper Hunter Valley region. Congratulations to De-Anne and to all the volunteers, sponsors, individuals and businesses who supported this initiative.



Mangoola team dropping off donated items



Blackroo's Steven Fordham, pictured with Mangoola personnel, accepting Glencore's donation.

## Wybong Public Hall turns 100 years old!

Wybong residents, past and present, celebrated the 100th anniversary of the Wybong Public Hall in December. Guests had the opportunity to share old photos and memories of good times at the hall and dance the night away to none other than the Ray Boys band (Next Generation). Photos kindly provided by Judy Anshaw. Congratulations to the Committee for organising this successful celebration, which we were pleased to support.



## Community Enhancement Fund

In 2023 we established our Community Enhancement Fund Working Group. This group will meet twice a year to present project ideas and make funding decisions. We support projects that aim to address the needs of the communities of Wybong, Manobalai, Castle Rock and Mangoola (as discussed in our Social Impact Management Plan, available on our website). We will continue to report on these projects and how they are meeting objectives in future newsletters.

If you have a project idea you would like presented to the working group, please contact us (details at the bottom of the end of this newsletter) or raise it with your local working group member:

- Lisa Andrews (Independent Chair)
- Sam Palmer (Environment and Community Manager)
- Annemieke Grosser (Environment and Community Officer)
- Tony Meyer (Community Member)
- Julie and Tony Rawnsley

(Community Member/Wybong Hall Committee Member)

- Judy Anshaw (Community Member/Wybong Hall Committee Member)
- Jonathan Moore (Community/CCC/RFS/Wybong Wild Dog Association Member)
- Tony McManus (Community/CCC Member)
- Amber McIntosh (Community Member)
- Natalie Harris (Community Member)

## Voluntary Planning Agreement – Mangoola Community Funding Investment Update

We take great pride in the long-standing, meaningful relationships we have formed with our local community over the past few years. We have always aimed to ensure the community we operate in benefits greatly from our operations.

That is why, through the Mangoola Community Funding Investment Committee, we have proudly supported local initiatives, charities, and community organisations, with over \$4 million worth of funding since 2012. Through these donations, we aim to create a meaningful contribution to the social, environmental, and economic future of our local community.

Past projects supported by the Mangoola Community Funding Investment Committee include the Denman Recreation Area Amenity Building, Denman Tourist Park & Thermal Baths, Denman Hall, and upgrades to Sandy Hollow CBD, Denman Main Street, Wybong road, and the Denman Business Precinct.

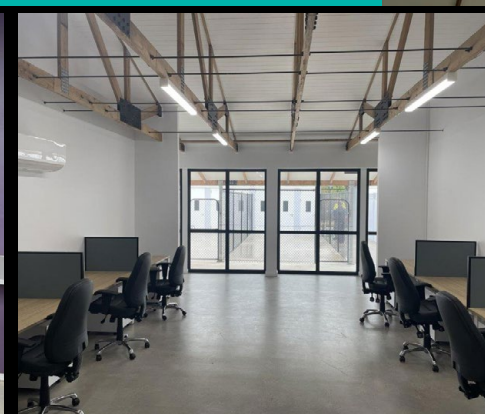
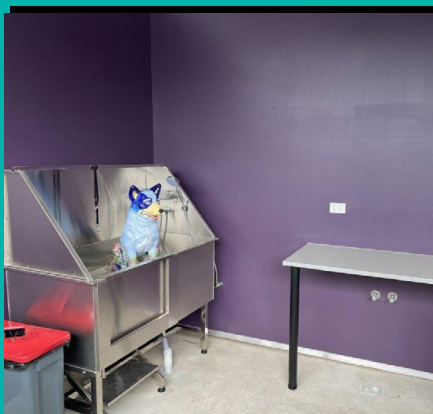
We remain committed to investing in the local community. Below are our most recent projects that had grand opening events in 2023. If you haven't visited them – we encourage you to do so! If you are looking for a four-legged friend to add to your family, please visit the Muswellbrook Animal Shelter.

## Exploration Update

A separate fact sheet is being prepared for exploration. It is anticipated that exploration within Assessment Lease 9 boundary will commence in Q1 2024 (likely February or March). All exploration will occur on land owned by Mangoola Coal and during daytime hours only.

## Muswellbrook Animal Shelter

Mangoola Open Cut resonates with the Muswellbrook community's commitment to treating animals with kindness and respect. That's why we were proud to help fund the building of a new local Animal Shelter and Sustainability Hub, to help animals in need through sheltering, education, vaccination, spraying/neutering, adoption, and community outreach.



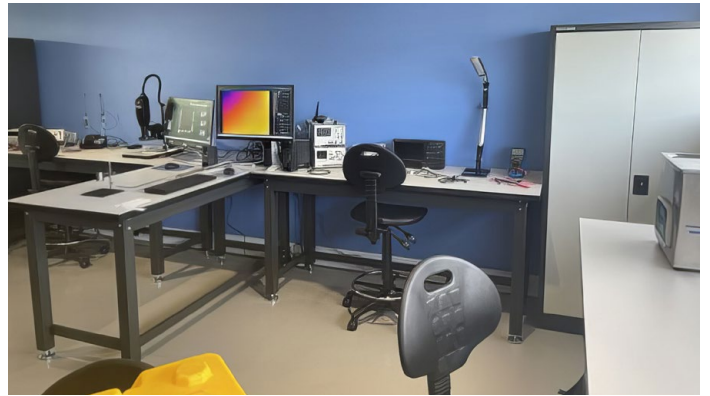
## Tertiary Education Centre – (Donald Horne Building)

We support the local communities' goals of meeting the needs of a rapidly changing, knowledge-based employment market through a funding contribution to the construction of the Donald Horne Building.

This education centre features a new, state-of-the-art STEM Innovation lab, and an industrial prototyping lab, with the aim of providing opportunities for local students to develop scientific, technological,

engineering, and mathematical skills, to help prepare them for the jobs of the future.

Mangoola's Jacob Hundertmark and Sam Palmer were honoured to attend the grand opening, also attended by State and Federal members. Members of our Maintenance team and our Community Consultative Committee have also attended tours of the facility and have all been very impressed by what it has to offer.



## Denman and District Heritage Village

We recognise the rich history of the region in which we operate, which is why we were thrilled to contribute funding to the construction of the Denman Heritage Village, to serve as a safe and welcoming place to hold some of regions most prized historical artefacts, objects, and structures.

The heritage village serves to stand as a focal point where present and future generations of the local community

can come together to learn about, celebrate, and always remember the unique story of the people who built this proud community, their losses, trials and tribulations, and of course, their strength, perseverance, solidarity, and many successes. The museum was opened 24th November 2024. A special thanks must also go to Jeff Wolfgang for his commitment to this collection and his ability to make the collection come alive through his captivating story telling.





*Excavator EXC151 was the first to go over Wybong Road over the new 'Callatoota Pass' on 4th April 2024. The name of the overpass was determined through a naming competition at the mine – everyone agreed this was a clear winner as a nod to the history of the area – the site of the former Callatoota Estate vineyard. In the background, the vegetated hill is an example of our mine rehabilitation.*

## MCCO Project

During 2023, all of the remaining construction works and quality assurance reviews were completed and the construction site compound was demobilised. In summary, the following works were completed:

- Clean Water Diversion Drain 2 (enables clean water to be diverted around the future mining area)
- Several water management infrastructure items including Sedimentation Dams and Catch Drains
- Visual bunds
- Works completed on the overpass which enabled equipment to access the MCCO Project area
- Reinstatement of the original Wybong Road alignment
- The Wybong Road Temporary Diversion has been closed
- Wybong Post Office Road has been closed in Government Gazette of 21 April 2023
- EXC151 excavator commenced production in Wybong Pit on 4 April 2023
- Water truck fill point fit out, electrical and piping, and commissioning
- Hydroseeding completed on all construction related disturbed areas
- All pipelines installed – pipe and pump commissioning – Sediment Dams 1, 2, 3 and Big Flat Creek culvert habilitation completion – topsoil seeding and tube stock planting
- Augmentation of 11kV and fibre optic services around the new mining area

The MCCO Project Team has commenced work on Wybong Road culvert upgrades about 2km west of the overpass in consultation with Muswellbrook Shire Council. Traffic control has been established. This section will be under traffic lights, with one lane closed for approximately 8-10 weeks. Traffic heading to and from Mangoola from the West (towards Sandy Hollow) will experience some slight delays over the coming weeks.



## Yarraman Road Bridge and Yarraman Road Portion Upgrade Update

Construction preparation works commenced in early January 2024 and will continue through to the end of 2024, pending weather or any other unforeseen delays.

During construction, traffic control will remain in place along Yarraman Road - from Wybong Rd intersection to just North of Wybong PO Road intersection – traffic access local to the work area will remain open for residents.

If you have any questions, please contact the MCCO project team and we will consult with Muswellbrook Council as the Proponent of the works.

The Proponent also has project updates available at:  
<https://www.muswellbrook.nsw.gov.au/project/yarraman-road-upgrades/>

## Glencore Job Notifications

Did you know you can register for job alerts through Glencore?

This service is designed to allow you to be emailed any jobs of interest as they are advertised on the web site. You can use the Job Alert service to ensure that you never miss an employment opportunity with Glencore.

<https://www.glencore.com/careers/career-opportunities>

(then follow the "sign up" link under "Job Alerts")

To register for apprenticeship notifications (next round opens for applications May 2024):

<https://www.glencore.com.au/operations-and-projects/coal/careers/coal-apprenticeship-program>

(sign up to receive brochure).

### Air Quality Mitigation

A reminder that if you are a private resident living within 4km or 6km of active mining areas of Mangoola (including MCCOP area), you may be entitled to mitigation measures, such as residential rainwater tank cleaning/first flush installation/ residential solar panel cleaning (within 4km only). To express your interest and see if you qualify, please contact us on the details provided at the end of this newsletter.

### Blast Notifications

A reminder that our Community Response and Blasting Line provides the latest blasting/road closure information - **1800 014 339**.

Should you wish to be personally notified of upcoming blasts by email or SMS, don't hesitate to get in touch with us (details at the end of the newsletter).

### Community E-updates

Would you like to receive Community Newsletters by email/notifications of upcoming Smarty Grants rounds? Please enquire via our email at the end of this Newsletter.

### Access to Environmental Monitoring Data

A reminder that environmental monitoring data, and other information, is available on our public website:

[www.mangoolamine.com.au](http://www.mangoolamine.com.au)

The 2023 Annual Review report, which summarises our environmental performance for the calendar year, will also be available at the end of March 2024 on our website ("Documents/Reporting Documents/Annual Reviews").

### How to contact us

We appreciate the chance to discuss any concerns you may have and provide you with an opportunity to view our operations first-hand. To talk us, arrange a meeting or organise a tour, please contact our community response line on: **1800 014 339** or email us at: [mangoolaenquiries@glencore.com.au](mailto:mangoolaenquiries@glencore.com.au)

This newsletter was delivered to you by **Warrior Disability Services**.

We are happy to support these determined, proud and fearless warriors!! **Please wave hello** if you see them on the Community Newsletter run!