

FAST FACTS

Ulan Coal

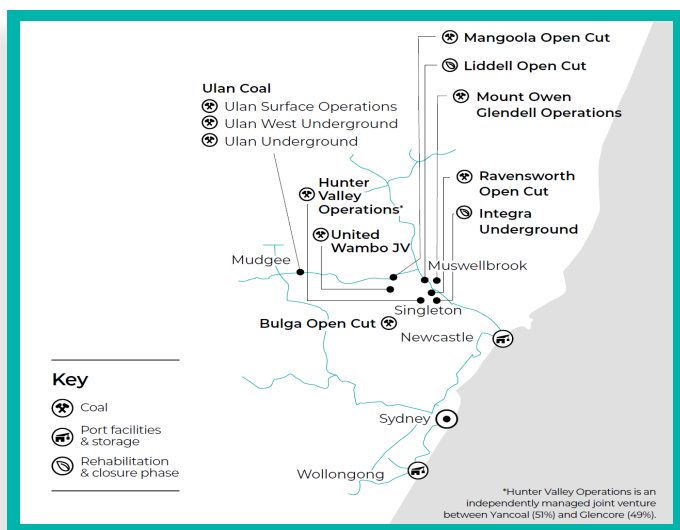
Ulan Coal Complex is located near the village of Ulan in the Central West of NSW. The Complex is approximately 45 kilometres north-east of Mudgee.

Operation

Ulan is one of the longest running coal mining operations in New South Wales and produces thermal coal for export.

The Complex consists of two approved underground mining operations, (Ulan Underground which commenced production in 1986 and Ulan West which commenced production in 2014) and an open cut coal reserve. Ulan Surface Operations manages coal preparation and rail loadout activities.

The total area of land managed by Ulan is approximately 19,086 hectares.



Map is indicative only.

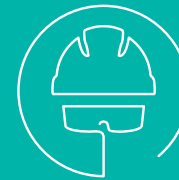
Our performance in 2024:



126 hectares
of rehabilitated land signed off by the NSW Government



10.3 million
tonnes of saleable coal



730 people
employed across the site



\$471 million
invested in goods and supplies

Ownership

Ulan is 100% Glencore owned.

Glencore Coal Assets Australia is part of the broader Glencore group, one of the world's largest global diversified natural resource companies.



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Operational timeline:

1920s

Ulan No. 1 Colliery Holding commenced however the distance to major export markets prohibited the continuation of mining, and operation occurred intermittently throughout the decade.

1942

Ulan No. 1 Colliery reopened, and continued operations for eight years. Ulan Colliery Holding No. 2 opened to supply coal to the power station as well as supplying local markets.

1969

The power station closed. Mining at Ulan No. 2 mine continued on a smaller scale to supply other domestic markets.

1970

Ownership of Ulan transferred to White Industries and later part ownership on to Mitsubishi Operations and NSW SSB.

1980

Mining operations expanded with the establishment of the open cut mine and the opening of the Sandy Hollow rail line.

1982

CHPP and rail loading facility was constructed, and No. 2 underground was augmented.

1986

Long wall mining methods were introduced as Ulan No. 3 commenced operation.

1990s

High wall mining was introduced.

2001

Xstrata Coal Pty Limited (now Glencore) purchased 90% of Ulan.

2008

Open cut mining ceased.

2010

Approval was granted for continued mining within Ulan No. 3 underground (which incorporates the area now referred to as Ulan West), and an extension of the existing open cut mine.

2014

Ulan West produced its first long wall coal.

2020

50ha of rehabilitated mined land was signed off by the NSW Government.

2023

76ha of rehabilitated mined land was signed off by the NSW Government.

2025

MOD 6 of the Project Approval was approved allowing for long wall mining operations until 2035.

Environmental management

Ulan has a comprehensive Environmental Management System (EMS) in place. The EMS provides a framework for dealing with environmental management issues across all areas of the mine, in a systematic way. The EMS covers the design, development, production, maintenance and rehabilitation of the operation and its infrastructure.

To properly manage operational impacts, Ulan implements a real time environmental monitoring network, and procedures which trigger operational changes when required.

Ulan has comprehensive biodiversity management programs. These include creating post-mining rehabilitation areas; setting aside a number of areas for the conservation of endangered ecological communities and their supporting ecosystems; collecting local provenance native seed from rehabilitated bushland to support the revegetation programs; completing regeneration works to enhance the quality and quantity of native vegetation in conservation areas; implementing effective feral animal control and weed management; and continuous ecological and rehabilitation monitoring.

Ulan also implements a variety of effective water management initiatives. These include controls to prevent the discharge of pollutants; controls that minimise the amount of clean water that enters the mine's system; rehabilitating land as soon as possible; separating water of differing qualities; recycling and reusing water wherever practicable; and avoiding underground water storage.

Rehabilitation

Ulan progressively rehabilitates land no longer required for mining purposes. As of December 2023, 126ha of rehabilitated mined land has been signed off by the NSW Government as meeting rehabilitation completion criteria.

Community investment

Ulan is passionate about contributing to the local community in which they operate.

By proudly supporting local community projects and events, as well as investing in partnership programs such as the MAX Potential program, supporting junior sport through the GCAA Junior Sport Development Program, and supporting local schools and regional shows, Ulan seeks to deliver positive and lasting social and economic benefits in the region.

Each year, Ulan invests approximately \$65,000 in community partnerships and projects through Smarty Grants funding.